

# ULVI YAGUBOV

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## AREAS OF EXPERTISE

Metallurgical engineering	Laboratory management	QC
Welding Inspector	Weld Map Drawings	Leadership and Teamwork
Quality Standards	Material traceability	Health and Safety
PQR/WPS	Welder training/Auditing	Work Pack Close Outs
NDT Inspection	Pipes/Valves/Equipment's	Handover to Completion

## EDUCATION

Azerbaijan Technical University Baku, Azerbaijan	Bachelor degree ; Metallurgical engineering Master degree; Welding engineering
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## TRAINING COURSES

Welding Inspector 3.1 01.10 .2020	TWI	Baku, Azerbaijan
Certificate number; 422178		

## EXPERIENCE

Dec2019- Present

**Azfen J.V**

**QC Welding Inspector & Piping Inspector** 31, Istiglaliyyat street, Baku, Azerbaijan;AZE 1001

- Quality Control of process welding fabrication in piping and structural steel work executed according to Inspection & Test Plans (ITP), Technical Queries (TQ), and Method Statements.
- Inspection the above-mentioned works done by contractor to ascertain that the work is proceeding in accordance with contract documents, verify approved drawings and client specifications, ITPs, QCPs.
- Familiar with most of the Welding Processes like SMAW, GTAW, GSFCAW, GMAW, for CS, SS
- Familiar with International Codes like ASME IX, ASME VIII, ASME B31.3, AWS D1.1, API 1104 and other codes.
- Surveillance and control of all manufacturing and assembly process structural steelwork according to related standards EN 1090-2 and aspects of visual examination of the welds and material surface as per EN 5817.
- inspections of Steel Structural parts and preparation and submission of daily inspection/activities
- Inspections before welding should cover to check the size of material as per drawing, welding consumables (welding wires/electrodes), and preparation as started in approved WPS and drawings, checking the validity of welder's qualifications list, preheat temperature.
- Inspections during welding should cover, welding parameters (amp/volt/travel speed, heat input, inter pass

temperature) as preapproved WPS.

- Notify the non-conformance observed during the inspection (issuing NCR if there is any nonconformity) and recommending corrective action.
- Witness all NDT inspection conducted and re-inspect repair areas (Visual inspection) as per approved NDT methods.
- Review of PWHT reports, PMI reports, Hardness reports, MPI reports, PT and Weld History Sheet requirement
- . Line walk and Punch List preparation before Hydro Test.
- Witnessing of Hydro testing, Pneumatic testing as per client approved procedures.
- Verification of Reinstatement of Piping systems after completion of all hydro testing activities
- To perform all work in accordance with the provision of the Safety and Quality Management System
- Inspection of golden welds from the fitup until the weld is finished

**Marc2019-Dec2019**

**QC Laboratory specialist**

Azerbaijan

**Sumgait Technologies Park LLC**

H.Z.Taghiyev settlement, Sumgait AZE 5022

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- Laboratory work
  - Tensile test, Hardness test (Brinell, Rockwell, Vickers) , Chemical analysis (steel and aluminium with spectrometr)
  - Heat Treatment of steel
  - 1.Annealing
  - 2.Quenching
  - 3.Tempering
  - Termochemical treatment steel surface
  - 1.Nitrogenation (Tuffride process)
  - 2.Carburising steel
  - Heat treatment of details and determination of their hardness according to the drawing
  - Calibration of laboratory equipments
  - Preparation of mechanical testing procedures according to international standards
  - According (GOST 34028. GOST 12004.GOST 9013 ISO 6508-86.GOST 9012-59 ISO 410-80 ISO6506-81 .GOST 2999-79 GOST 8233-56
  - Inspection of welding material and equipment
  - Microscopic inspection
  - Measurment of nitrid layer and cementit layer
  - Notify the non-conformance observed during the inspection (issuing NCR if there is any nonconformity) and recommending corrective action.

Jan2019 -Marc 2019

QC Inspector

Azertexnolayn LLC.

Sumgayit city, Kimyachilar str 1

AZE 5000 Azerbaijan Sumgayit Chemical Industrial

Park

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- Get familiar and understand the requirements of Client Specifications and Standard.
  - Get familiar and understand the requirements of Quality Control procedures and Plan.
  - Get familiar to the drawings
  - Inspection of cast iron casting area
  - Chemical analysis of cast iron (with spectrometer )
  - Microscopic inspection
  - Repair of cast iron with Mig and SMAW
  - Preparation of casting cards and supervision of proper casting process
  - To ensure that the production process works according to the Quality Management System
  - Constantly looking for progressive methods and doing things in this direction
  - Notify the non-conformance observed during the inspection (issuing NCR if there is any nonconformity) and recommending corrective action.

Feb2018-Jan 2019

Metallurgical engineer

Baku Oilmachine Plant LLC

Baku Zabrat Azerbaijan .

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- Preparation chemical composition of induction metal melting furnace
  - Preparation of daily alloy reports, ferroalloy ordering and certification verification
  - Laboratory management
  - Tensile test, Hardness test (Brinell, Rockwell, Vickers) ,Carpy test Chemical analysis (steel and cast iron with spectrometr) and reporting
  - Microscopic inspection and reporting
  
  - Heat treatment of cast body gate valve .
    - 1.Annealing
    - 2.Quenching
    - 3.Tempering
    - 4.Normalasing
  
  - Witnessing of Pneumatic testing as per client approved procedures.

## COMPUTER SKILLS

- ❖ Microsoft Office (MS Excel, MS Word), Outlook

## LANGUAGE SKILLS

- ❖ English – Upper intermediate
- ❖ Russian –Intermediate

- ❖ Turkish – Advanced
- ❖ Azerbaijan- Native